



Haco (Australia) Pty Ltd T/A

HACO-KINGSLAND

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Sales & Service for Sheet Metal & Fabrication Machinery

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PUNCHES AND DIES IN STOCK.

ROUND

- *9001 Series Punches- 3mm-30mm dia. In 0.5mm steps \$45.00 + gst
- *9004 Series Punches- 31mm-38mm dia. in 0.5mm steps \$55.00 + gst
- 9006 Series Punches- 5mm-38mm dia. In 1mm steps. \$70.00 + gst
- *9023 Series Dies- 3.4mm-38.8mm dia. \$50.00 + gst
In 0.2mm, 0.4mm 0.6mm, 0.8mm, 1mm Clearance
- *9023 Series Dies Offset- 5.6, 6.8, 7.8, 8.8, 9.8, 10.8, 11.8, 12.8,
13.8, 14.8, 15.8, 16.8, 17.8, 18.8, 19.8, \$70.00 + gst
20.8, 21.8, 22.8, 23.8, 24.8, 26.8mm

ELONGATED

- *9184 Series Punches - 6x20, 6x22, 6x25, 6x30,
7x10, 7x12, 7x15, 7x20, 7x25, 7x30,
8x15, 8x16, 8x20, 8x25, 8x30,
9x16, 9x18, 9x20, 9x25, 9x30,
10x18, 10x20, 10x25, 10x30,
11x16, 11x20, 11x22, 11x25, 11x30,
12x20, 12x24, 12x25, 12x26, 12x30, \$105.00 + gst
13x20, 13x25, 13x26, 13x30,
14x20, 14x24, 14x25, 14x27, 14x28, 14x30,
15x20, 15x25, 15x30,
16x20, 16x25, 16x30,
17x25, 17x30, 18x25, 18x30,
19x30, 20x30, 22x30mm
- *9185 Series Punches – 7x38, 9x38, 10x38, 11x35, 11x38, 12x38,
13x35, 13x38, 14x35, 14x38,
16x35, 16x38, 17x35, 18x35, 18x36, 18x38 \$130.00 + gst
20x38, 22x32, 22x35, 22x36, 22x38
24x30, 25x38, 26x38, 28x38mm
- 9187 Series Punches- 6x20, 8x16, 10x20, 10x25, 10x30, 10x38, 11x25,
12x20, 12x25, 12x30, 12x38, 13x26,
14x20, 14x25, 14x28, 14x30, 14x35, 14x38, \$150.00 + gst
16x20, 16x25, 16x30, 16x38, 18x25, 18x30, 18x36 18x38
20x30, 20x38, 22x30, 22x38, 24x30, 24x38, 26x30, 26x38mm

***9221 Series Dies -** 6.5x20.5, 6.5x22.5, 6.5x25.5, 6.5x30.5,
7.8x10.8, 7.8x12.8, 7.8x15.8, 7.8x20.8, 7.8x25.8, 7.8x30.8, 7.8x38.8,
8.8x15.8, 8.8x16.8, 8.8x20.8, 8.8x25.8, 8.8x30.8,
9.8x16.8, 9.8x18.8, 9.8x20.8, 9.8x25.8, 9.8x30.8, 9.8x38.8,
10.8x18.8, 10.8x20.8, 10.8x25.8, 10.8x30.8, 10.8x38.8,
12x17, 12x21, 12x23, 12x26, 12x31, 12x36, 12x39,
13x21, 13x25, 13x26, 13x27, 13x31, 13x39,
14x21, 14x26, 14x27, 14x31, 14x36, 14x39,
15x21, 15x25, 15x26, 15x28, 15x29, 15x31, 15x36, 15x39, \$110.00 + gst
16x21, 16x26, 16x31, 16x39,
17x21, 17x26, 17x31, 17x36, 17x37, 17x39,
18x26, 18x31, 18x36,
19x26, 19x31, 19x36, 19x37, 19x39,
20x31, 21x31, 21x39,
23x31, 23x33, 23x36, 23x37, 23x39,
25x31, 25x39, 26x39,
27x31, 27x39, 29x39mm.

SQUARE

***9171 Series Punches-** 6mm-20mm in 1mm steps \$100.00 + gst

***9172 Series Punches-** 19, 21mm-26mm in 1mm steps \$110.00 + gst

9174 Series Punches- 10mm-12mm, 14mm, 16mm-26mm in 1mm steps \$130.00 + gst

***9213 Series Dies-** 6.6mm, 7.8mm-26.8mm in 1mm steps \$120.00 + gst

ALL PRICES + 10% G.S.T + FREIGHT

Standard Die Clearance

The ideal die clearance is around 5%-10% of the material thickness being punched.

If not specified on orders 0.8mm dies will be supplied with standard round tooling.
Elongated & Square die clearance as per above sizes

Dies required for use with Compact 40, 45 & 60 (XM & XA) Machines, weather stated or special, must **never** have less than 0.4mm clearance.

All Tooling with * suit machines up to 100T